

IN THE CLAIMS

Please cancel claims 1-32 without prejudice or disclaimer of the subject matter recited therein and substitute the following new claims therefor:

Claims 1-32 (Canceled).

33. (New) A method for transferring a feed strip of a web, made of one of paper or cardboard, onto a winding device for winding the web onto a spool, the method comprising:

leading the feed strip over a carrier drum;

forming a winding nip between the carrier drum and the spool; and

setting a line force in the winding nip at a higher value in the region of the feed strip than in the remaining region of the winding nip during transfer of the feed strip.

34. (New) The method of claim 33, further comprising:

leading the feed strip through the winding nip in one of two lateral edge regions of the winding nip; and

setting the line force to a higher value in one edge region of the winding

nip than in another lateral edge region.

35. (New) The method of claim 34, further comprising:
setting the line force in said another lateral edge region to the value zero.

36. (New) The method of claim 34, wherein the winding nip includes a drive side and an operator side and further comprising setting the line force on the operator side and on the drive side of the winding nip to different values.

37. (New) The method of claim 33, further comprising one of, moving and displacing the spool to set the line force.

38. (New) The method of claim 37, further comprising:
pressing the spool more firmly against the carrier drum in the region of the feed strip than in the remaining region of the winding nip.

39. (New) The method of claim 37, further comprising:
arranging the spool obliquely with respect to the carrier drum.

40. (New) The method of claim 37, further comprising:
making the carrier drum stationary.
41. (New) The method of claim 37, further comprising:
feeding the feed strip in a primary region of the winding device.
42. (New) The method of claim 37, further comprising:
feeding the feed strip in a secondary region of the winding device .
43. (New) The method of claim 33, further comprising:
moving the carrier drum to set the line force in the winding nip.
44. (New) The method of claim 43, further comprising:
pressing the carrier drum more firmly against the spool in the region of
the feed strip than in the remaining region of the winding nip.
45. (New) The method of claim 43, further comprising:
arranging the carrier drum obliquely with respect to the spool.

46. (New) The method of claim 43, wherein the spool is stationary.

47. (New) The method of claim 43, wherein the spool is movable in order to compensate for the increase in the winding diameter.

48. (New) The method of claim 43, further comprising:
feeding the feed strip in a primary region of the winding device.

49. (New) The method of claim 43, further comprising:
feeding the feed strip in a secondary region of the winding device.

50. (New) A winding device for winding a web, made of one of paper or cardboard, the winding device comprising:

a spool onto which the web is to be wound;

a carrier drum over which the web is led;

the spool and drum being in contact to form a line of force along a winding nip;

said web having a feed strip for transferring said web from the carrier to

the spool, and wherein the line force in the winding nip is set to a higher value in the region of the feed strip than in the remaining region of the winding nip.

51. (New) The winding device as claimed in claim 50, further comprising:

two lateral edge regions on said winding nip, said feed strip being led through one of the two lateral edge regions, the line force being higher in said one edge region of the winding nip than in the other lateral edge region.

52. (New) The winding device as claimed in claim 51, wherein the line force in said other lateral edge region is set to the value zero.

53. (New) The winding device as claimed in claim 51, wherein the driving nip includes an operator side and a drive side.

54. (New) The winding device as claimed in claim 50, wherein said spool is one of, movable and displaceable to set the line force.

55. (New) The winding device as claimed in claim 54, wherein the line force is greater in the region of the feed strip than in the remaining region of the winding nip.

56. (New) The winding device as claimed in claim 54, wherein the spool is set obliquely with respect to the carrier drum.

57. (New) The winding device as claimed in claim 54, wherein the carrier drum is stationary.

58. (New) The winding device as claimed in claim 54, further comprising a primary and a secondary winding region, the feed strip being fed in the primary winding region of the winding device.

59. (New) The winding device as claimed in claim 54, further comprising a primary and a secondary winding region, the feed strip being fed in the secondary winding region of the winding device.

60. (New) The winding device as claimed in claim 50, wherein the

carrier drum is one of, movable and displaceable to set the line force in the winding nip .

61. (New) The winding device as claimed in claim 60, wherein the line force is greater in the region of the feed strip than in the remaining region of the winding nip.

62. (New) The winding device as claimed in claim 60, wherein the carrier drum is set obliquely with respect to the spool.

63. (New) The winding device as claimed in claim 60, wherein the spool is stationary.

64. (New) The winding device as claimed in claim 60, wherein the feed strip is fed in a primary region of the winding device.

65. (New) The winding device as claimed in claim 60, wherein the feed strip is fed in a secondary region of the winding device.

66. (New) A method for transferring a feed strip of a web, made of one of paper or cardboard, onto a winding device for winding the web onto a spool, the method comprising:

leading the feed strip over a carrier drum;

forming a winding nip between the carrier drum and the spool;

setting a line force in the winding nip at a higher value in the region of the feed strip than in the remaining region of the winding nip during transfer of the feed strip;

leading the feed strip through the winding nip in one of two lateral edge regions of the winding nip;

the winding nip including a drive side and an operator side and further comprising setting the line force on the operator side and on the drive side of the winding nip to different values; and

pressing the spool more firmly against the carrier drum in the region of the feed strip than in the remaining region of the winding nip.

67. (New) A winding device for winding a web, made of one of paper or cardboard, the winding device comprising:

a spool onto which the web is to be wound;

a carrier drum over which the web is led;

the spool and drum being in contact to form a line of force along a winding nip;

said web having a feed strip for transferring said web from the carrier to the spool, wherein the line force in the winding nip is set to a higher value in the region of the feed strip than in the remaining region of the winding nip;

said feed strip being led through one of two lateral edge regions on said winding nip, the line force being higher in said one edge region of the winding nip than in the other lateral edge region,

wherein the driving nip includes an operator side and a drive side, and

said spool being one of, movable and displaceable to set the line force.